

Prism Mold

Machine:	D200Z	
Material:	STAVAX (Hardness: 50Hrc)	
Cycle Time:	13 hours 43 minutes	
Size:	7.87" x 3.94" x 2.36"	
Spindle:	30,000 HSK-50E	
Key Technologies:	Pro6 Control DD Motor Core and Jacket Cooled Spindle Core Cooled Ballscrews SGI.5	









Reducing CAM programming time (unit: hours)

Operation	2+3	5-axis
Planning	12	4
Programming	24	6
Number of NC Programs	97	35
Checking Collision	24	8

