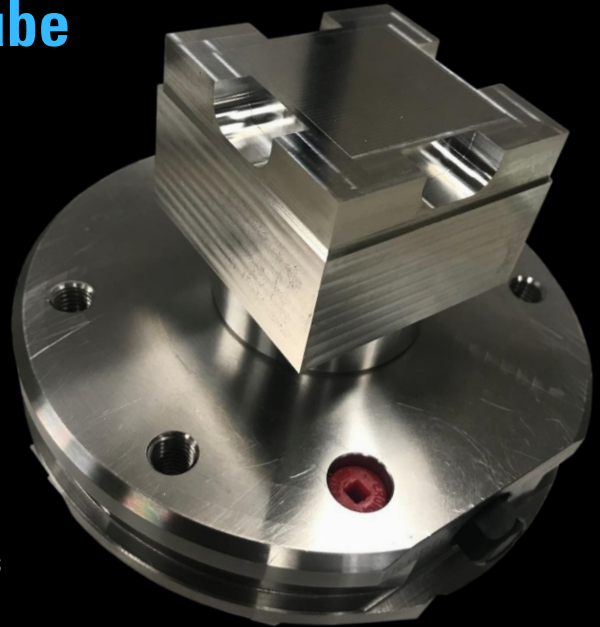




# Volumetric Accuracy Test Cube

- Machine:** D200Z
- Material:** Aluminum A5052
- Size:** 60mm x 60mm
- Accuracy:** ± .0002"
- Key Technologies:**
  - Pro 6 Control
  - Core Cooled Spindle
  - Core Cooled Ball Screw
  - Thermally Controlled DD Motors
  - Ultra High Torque DD Motors
  - SGI.5



Tool Description	RPM	Feed Rate	
		Inches/minute	mm/minute
8mm Endmill x 12mm DOC	20000	28	720

	Accuracy
Customer Actual	±0.0003"
Makino Test Cut	±.0002"
Benefit	33% Increase